

# INSTALLATION GUIDE

(SPECIALTY METAL BATH AND BAR SINKS)

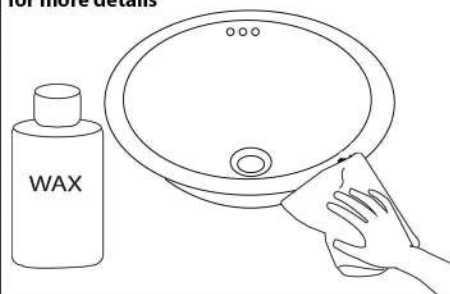
Required  
Tools



## ATTENTION INSTALLERS READ BEFORE INITIAL USE

Particular care is needed in the installation of this product. Before initial use, an application of fixture wax is required to protect the finish of the sink. Electroplated sinks (NICKEL FINISH) require special care due to the delicate nature of the finish. It is advised that you wax the sink immediately before installation. Chloride based products, and acids can and will remove the finish exposing the brass basin. For copper sinks, wax is not necessary and not included.

**Please see care and maintenance for more details**



## WARNING (PLUMBERS BEWARE) SILICONE ADHESIVES CAN AND WILL DAMAGE THE FINISH.

### TAKE CARE IN APPLYING THE SEALANT INSPECTION

Before installation, please inspect your product for any damage that may have occurred during shipping. If the product was damaged in the shipping process or your product needs to be returned for another reason, it must be in the original packaging. If the product is not returned with the original packaging you may not be eligible for a refund of the purchase price. Return fees may apply. Please contact your dealer for more information.

**Because brass and copper are softer metals compared to stainless steel, small bends in the rim may occur in the shipping process. These bends can be hammered flat using a rubber mallet. This will not affect the warranty and we encourage you to try.**

**SEE THE INSERT FOR INSTRUCTIONS.**

## HOMEOWNERS

Please read the "Warning" and "Attention Installers" section before installation.

**SPECIAL CARE & MAINTENANCE REQUIRED.**

## NEW INSTALLATION

When preparing for installation, it is recommended that you consult with your countertop fabricator as to your installation preference. When preparing the template for installation, a 1/4" overhang is recommended to provide a clean transition from countertop to sink. The overhang will hide any sign of the silicone adhesive.

## REPLACEMENT

If replacing a pre-existing hole, make sure that the model you have chosen is larger than the existing hole. This will allow for any adjustments that might be needed for the installation process.

## WHAT'S INCLUDED

Specialty metal bowl  
Care & Maintenance  
Fixture Wax  
(Wax Not Included With Copper Sinks)

## WHAT'S NOT INCLUDED

Hardware  
Template  
Silicone Sealant/Adhesive

## INSTALLATION STYLE

Topmount



Undermount



### Step: 1

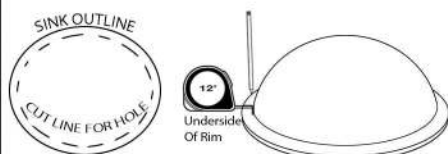
## TEMPLATE PREP

Each specialty metal sink is hand made by artisans in the craft. As a result each basin is unique, and by reason of the unique characteristics, no template is provided.

**To create a template.** Turn the basin over and place it gently on a piece of paper taking care not to scratch the rim surface. Trace the outline of the sink. Measure the underside of the rim from bowl to edge. After the measurement is made, remove the sink and place it in a safe area to avoid damage.

### For Undermount Installation:

Use your measurement and add 1/4" for a desirable overhang. Measure in from the outside line to create the template for the hole cut out.



## TEMPLATE PREP. continued

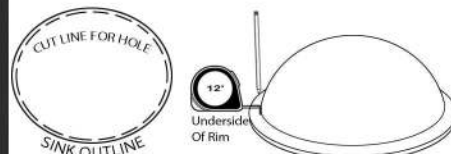
### For Undermount Installation:

Use your measurement and subtract an 1/8" to create a hole. Measure in from the outside line to create the template for the hole cut out. The cut out should be just larger than the basin circumference so the bowl can sit firmly within the countertop and the rim can lay flat while supporting the basin.

## CUTTING THE HOLE

Place the template in the desired location to allow for proper bowl and faucet clearance. After marking the template, cut a pilot hole on the inside of the template mark. Use the appropriate cutting tool for the solid surface material you have selected. Cut on the inside edge of the mark.

**(Professional fabrication is recommended)**



### Step: 2

## INSTALLATION

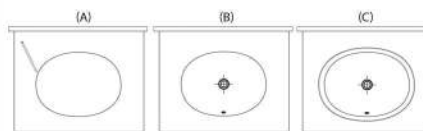
After you have confirmed that the sink lines up correctly within the existing hole cut-out, it is now time to install the sink.

**Undermount:** Center the sink on the underside of the countertop using the marks you created during the dry fitting.

2. Carefully apply silicone to the top side of the rim avoiding any contact with the bowl. Using hardware of your choosing, attach the basin.

**Topmount:** Test the rim to make sure it lays flat on the countertop. Rubber mallet work might be needed. Carefully apply silicone to the bottom side of the rim avoiding any contact with the top rim and bowl.

3. Clean any excess sealant from the rim immediately and prepare for plumbing.



## USING THE RUBBER Mallet

Because brass and copper are softer metals compared to stainless steel, small bends in the rim may occur in the shipping process. These bends can be hammered flat using a rubber mallet. This will not affect the warranty and we encourage you to try.

### INSTRUCTIONS:

1. Place the sink top rim down on a soft towel.
2. Using gentle but deliberate mallet strokes, hammer the rim flat
3. Make adjustments as needed.

