

Saunacore Outdoor Sauna

Assembly Instructions

www.saunacore.com

Log Sauna Assembly

Unpack entire sauna

2 x 6 Tongue and groove (T&G) are marked with a letter & number system for positioning

The numbers start at the bottom and work up (1-2-3 etc.) and the letters demote the position.

L = left side

positions are when you are

R = right side

from the outside

B = back

LF = left front

side, 3rd board from bottom

RF = right front

The left and right

facing the front of the sauna

for example: L3 is the left

1. Find the four starters, front (F1) & back (B1) are half boards, front starter (F1) is notched for the door opening. Left starter (L1) and right starter (R1) are full boards.
2. Set out starters in a square arrangement, end notches are on the

inside so boards can mesh together.

3. Set a corner & install threaded rod into pre-drilled holes. Lift corner up & install a washer and nut on rod. (see fig #1 on last page)
4. Repeat process at all four corners.
5. Find front two (LF2 & RF2) wall pieces and slide down rod on respective side.
6. Install back board (B2).
7. Proceed with two sides (L2 & R2) respectively, then next front (LF3 & RF3), then next back (B3). Continue pattern in numbered sequence.
8. When you have installed 6-8 courses, remove hinge pins from pre-hung door & install door frame with hinges on the outside. Top of the frame is marked. For safety purposes, the door must swing out.
9. Benches can also be installed now if desired. Make sure unit is square before attempting to install benches. Benches are marked top and bottom, as are bench hangers. Hanger position is marked. Install bench hangers with supplied 2 1/2" screws.
10. Front and back headers are half boards that screw into last full boards after ceiling is installed.
11. Ceiling panels are marked front and back with T&G joint in the middle, T&G face is inside. Slide the back panel in first, along the dado channel in topside boards. Install front ceiling panel.
12. Install front & back headers with supplied 3" screws.
13. Install washer and 1/4" nut on protruding portion of threaded rod and tighten with 7/16" wrench. Square door frame in opening. Install screws as necessary on hinge side & top. Re-install door into door frame and install handles.

Outdoor Sauna Roof Instructions

Roof panels are marked as to position on roof

1. If your sauna has the gables at front and rear, find the two rear roof panels and bolt together. A bead of silicone on header face is a good measure.
2. Repeat process on two front roof panels. (If you have enough help, the entire roof can be assembled and lifted into place).
3. Raise back roof section up onto sauna. Apply silicone to centre common rafters.

4. Raise front roof section into place. Install bolts through common rafters working through the end gables.
5. Position roof so that it is square on sauna.
6. Install pre-drilled corbels at four corners of roof.
7. Apply silicone along roof centre ridge and install ridge cap. Starting at bottom of roof, install flat caps at centre joint (silicone joint first).
8. Install end gables with supplied 2" screws. Install outside corner mouldings, ridge cap – flat caps & corner mouldings are pre-drilled. Install with supplied 1 ½" finishing nails.
9. Assemble heater guard & install after heater is installed.

All electrical connections should be preformed by a qualified electrician. A hole will have to be drilled in your sauna to allow wiring of the heater.